

## Characteristics of ALFA H 530/0

### Adhesive:

**ALFA H 530/0** is a hot-melt pressure sensitive adhesive used in the sanitary napkins for the tack strip, hot-melt for positioning.

### Application:

**ALFA H 530/0** is for use in nozzle, roller or other applicator system.  
Recommended working temperature: 130 – 160°C

### Properties:

**ALFA H 530/0** has a transparent film and no adhesive residues left on cotton fabric..  
**ALFA H 530/0** has a good adhesion different types of substrates and good thermal stability.

### Specifications:

Content:	Synthetic Resins
Viscosity: Brookfield Thermosel 175 °C	530 +/- 120 mPa s
Viscosity: Brookfield Thermosel 160 °C	approx. 900 mPa s
Viscosity: Brookfield Thermosel 140 °C	approx. 1900 mPa s
Viscosity: Brookfield Thermosel 130 °C	approx. 3000 mPa s
Softening Point: (Ring and Ball)	88 °C +/- 5°
Density:	approx. 0.96 g/cm <sup>3</sup>
Color:	clear - transparent
Storage:	cool and dry in original packaging up to at least 2 years
Packaging:	Big Pillows, boxes à 18 kg
Cleaning:	while hot by scrapping with a spatula or rinsing oil
Dangerous contents:	none
„Peel Adhesion“ 20 min (steel):	27.5 N/25 mm
24 h (steel):	27.3 N/25 mm

All components of the **ALFA H 530/0** comply with paragraph 21 CFR 175.105 of FDA Legislation.

### Instructions:

The usual precautionary measures have to be taken when handling chemical products.  
This includes ample ventilation of the work area, particularly when larger quantities are processed.

### Important notice:

The particulars on this data sheet are based on our present knowledge and experience. The user is obligated to test this product with original materials under actual application conditions before final use. We do not take responsibility for damages during application for which the products is not intended. Our data sheet cannot be considered legally binding in the case of certain material or suitability for all applications. Rules and regulations in each country have to be taken into consideration and we cannot be held responsible for local regulations unknown to us.

In case of any problems, please consult us.